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## **SUEZ ENVIRONNEMENT disposes its stake in Gas Natural**

SUEZ ENVIRONNEMENT announces that it sold on the financial markets nearly all its stake in Gas Natural. After this transaction, SUEZ ENVIRONNEMENT holds less than 0.2% of Gas Natural share capital, to be also disposed on the markets.

## SUEZ ENVIRONMENT

Natural resources are not infinite. Each day, SUEZ ENVIRONNEMENT (Paris: SEV, Brussels: SEVB) and its subsidiaries meet the challenge of protecting resources by providing innovative solutions to millions of people and to industries. SUEZ ENVIRONNEMENT supplies drinking water to 76 million people, provides wastewater treatment services to 44 million people and handles waste collection for 60 million people. With its 65,400 employees, SUEZ ENVIRONNEMENT is a global leader exclusively dedicated to water and waste management business lines and present on five continents. In 2008, SUEZ ENVIRONNEMENT, a 35% GDF SUEZ affiliate, had gross revenues of 12.4 billion euros.

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